

A photograph of the UNESCO-IHE Institute for Water Education building. The building is a modern, multi-story structure with a light-colored facade and large windows. A flagpole with a blue flag is visible in the foreground. The sky is clear and blue. The text "UNESCO-IHE INSTITUTE FOR WATER EDUCATION" is visible on the building's facade.

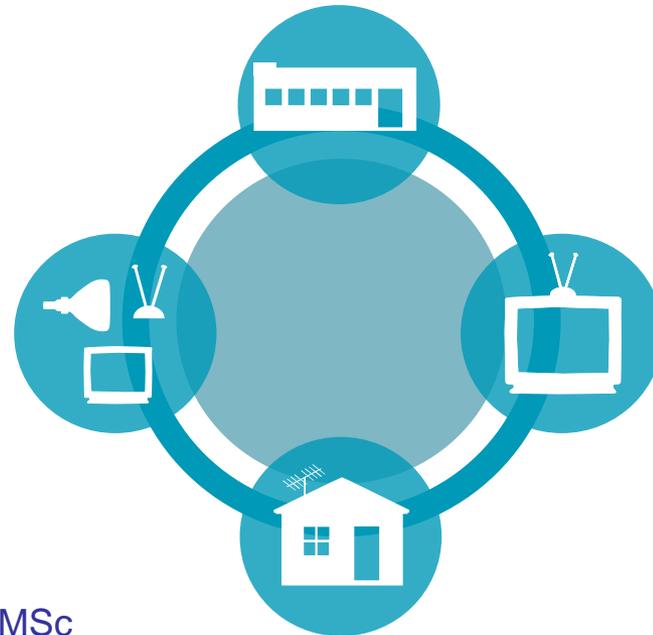
Postgraduate Education, Training and Capacity Building in Water, Environment and Infrastructure

UNESCO-IHE
INSTITUTE FOR WATER EDUCATION



A Life Cycle Perspective to Cleaner Production

Life Cycle Analysis (LCA) – Methodology and Steps



Lecturer: Léon Dijk MSc
Email: l.dijk@unesco-ihe.org; lf.dijk@rotterdam.nl; info@ecod.nl
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LCA steps

Goal and Scope: Why you make the LCA, how much effort do you want to invest; who are interested parties, what methodology will you use.

Inventory: collect data, determine total emissions and resource use.

Impact assessment: Transform (long) list of LCI results in environmental impacts, like climate change, acidification, eco-toxic impacts etc.

Interpretation: what conclusions can we draw, how (un)certain are we about these.

Goal describes...

Intended application

Reasons for the study

Intended audience



Scope describes...



What is a functional unit?

Avoid comparing 'apples and oranges'

FU is a basis of comparison of *similar* products...



FU

- Description of the function of the product

FU

- Number for duration of use or amount

FU

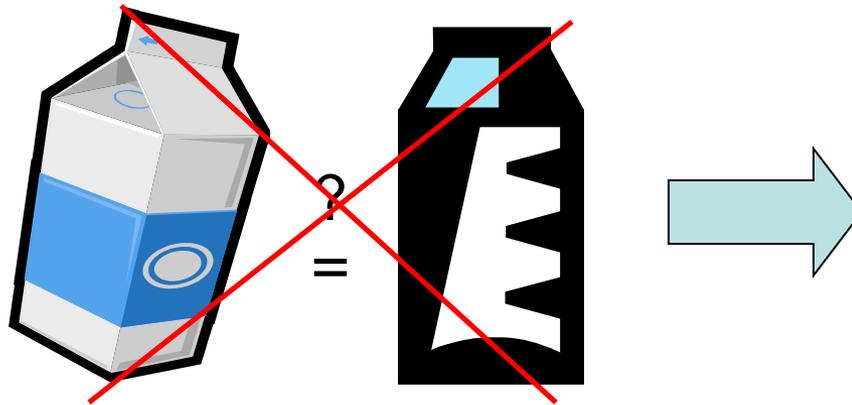
- Desired quality

FU

- Desired circumstances



- **Functional unit:** comparison of products on the basis of *equivalent function*, for example: comparison of 2 packaging systems for 1000 litres of milk by (a) 1000 disposable cartons or (b) 100 reusable bottles; instead of comparison of 1 carton and 1 bottle.
- Functional unit is basis for comparison



“Compare environmental impacts of packaging of **1000 litres milk** in carton packages or glass bottles”

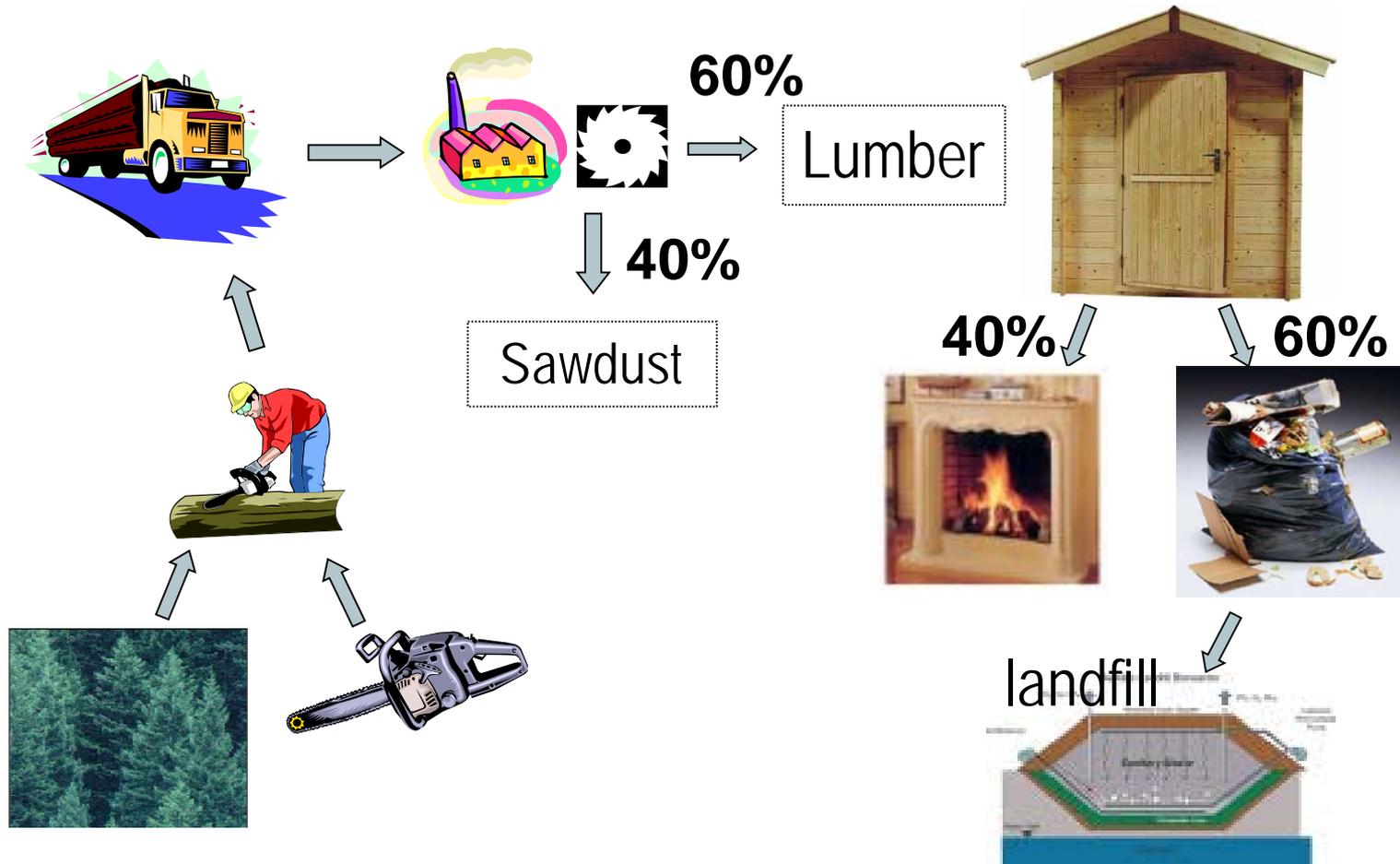
From the FU we calculate the reference flows...

“...a reference flow is a quantified amount of materials, energy, product(s), including product parts, necessary of a specific product system to deliver the performance described by the functional unit.”

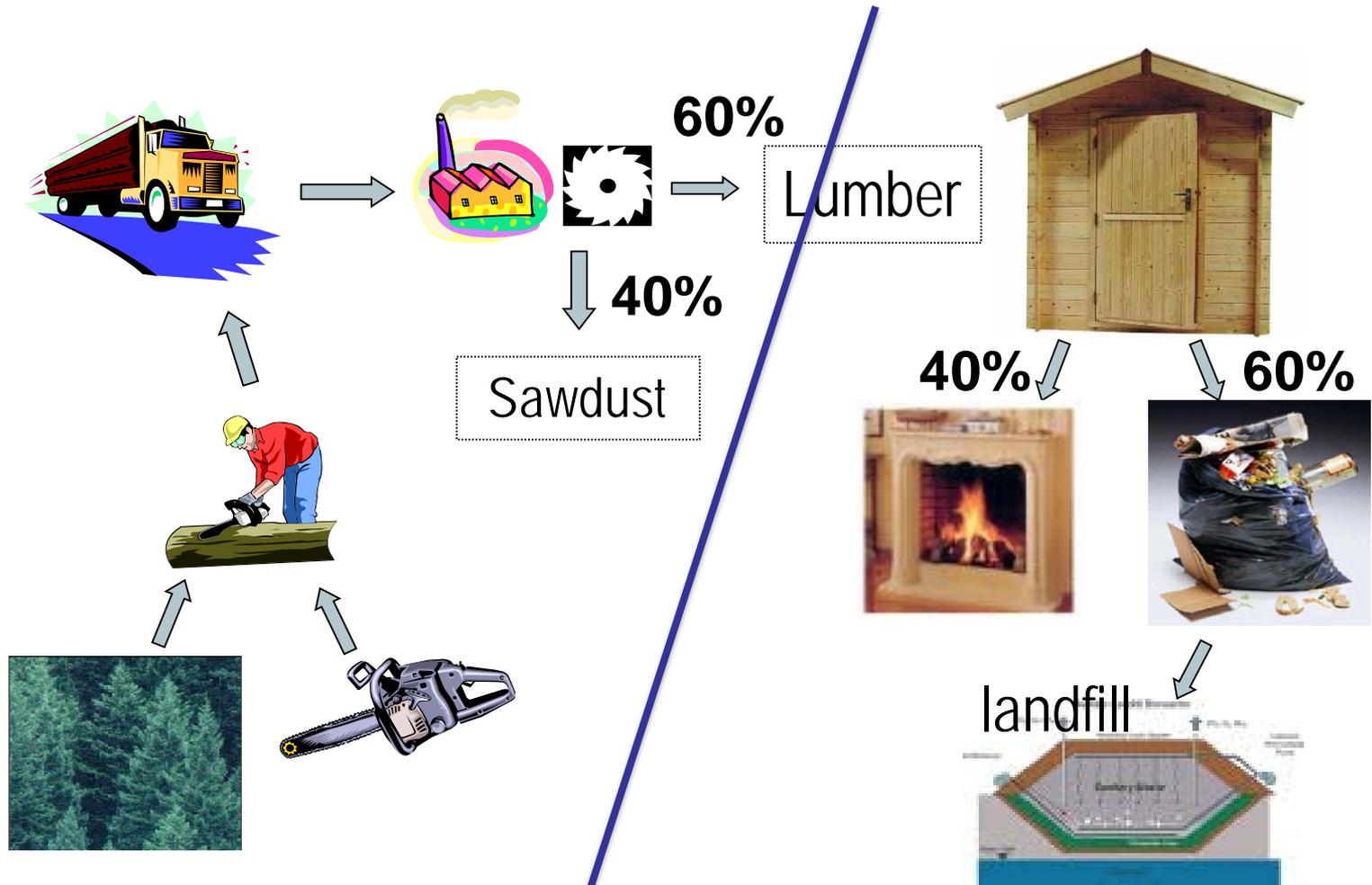
after Weidema, B.P., Wenzel, H., Petersen, C., Hansen, K., LCA guideline No.2, The product, functional unit and reference flows in LCA, final draft, Danish EPA, Kopenhagen DK, 2001

The reference flow is the basis for further calculations on environmental impact of the product system

Draw the product system

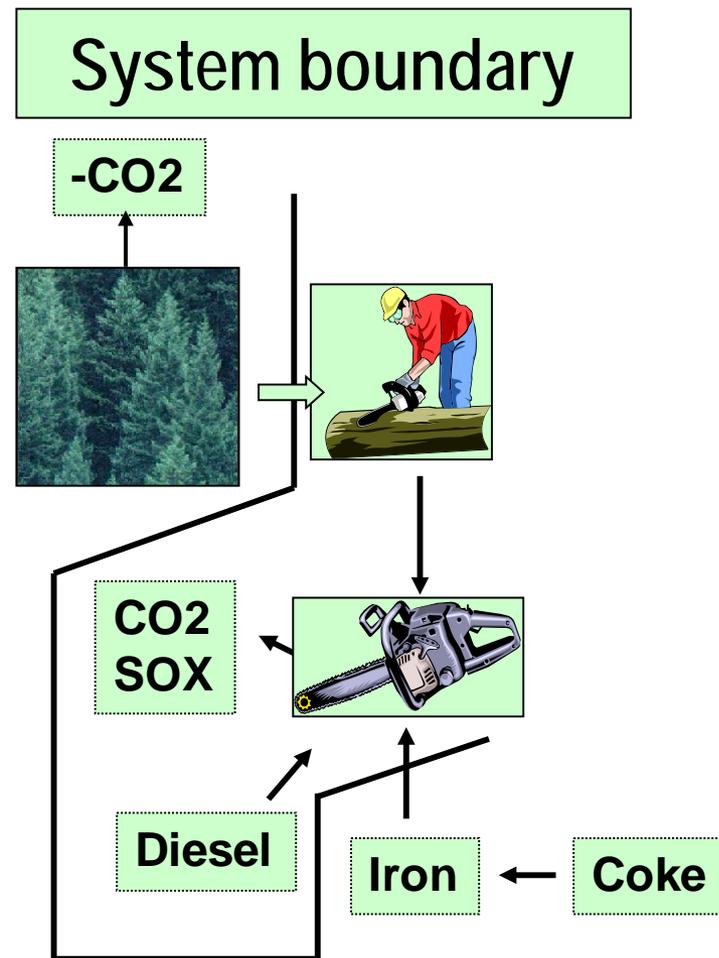


Define boundary of product system



LCA methodology - Goal and Scope | Inventory | Impact Assessment | Interpretation

What's boundary with nature?



System boundaries determine the type of LCA

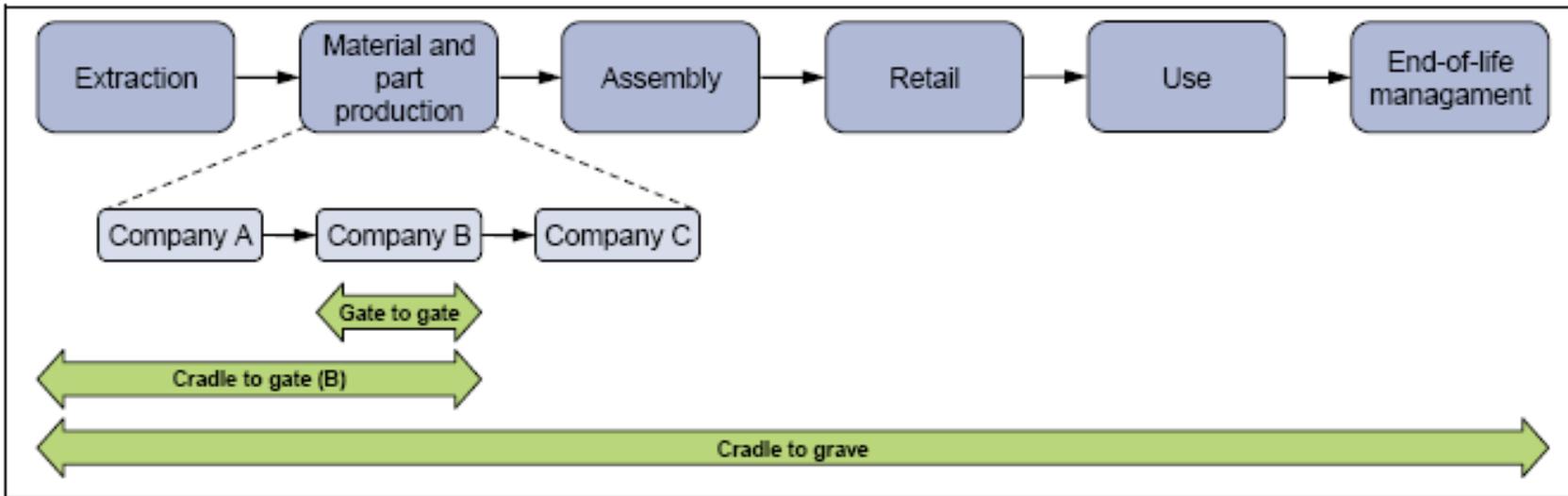


Figure 12 Cradle to grave, cradle to gate and gate to gate data sets as parts of the complete life cycle; schematic. Each type fulfils a specific function as module for use in other LCA studies.

Source: JRC, 2010. ILCD Handbook General Guide for Life Cycle Assessment-Detailed guidance, 1ste edition. European Commission, International Reference Life Cycle Data System ILCD

Other criteria for inclusion of processes

% mass

- if the mass of the flow is lower than certain %

% value

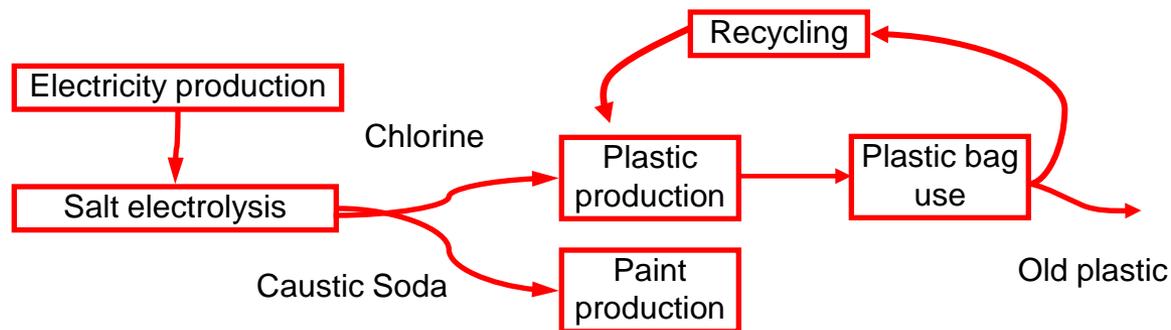
- If economic value is lower than certain %

% impact

- If environmental relevance is below a certain %

Set allocation rules

- **Allocation** of environmental interventions in case of **multiple output processes**;
 - Many processes are 'multifunctional' (e.g. co-production, combined waste treatment.) and interventions can be allocated to more outputs:



- **Recycling and reuse**
 - Allocation determined by number of reuse times and fraction of materials that can be recycled at a certain quality

For example: allocation of environmental impacts to multifunctional processes

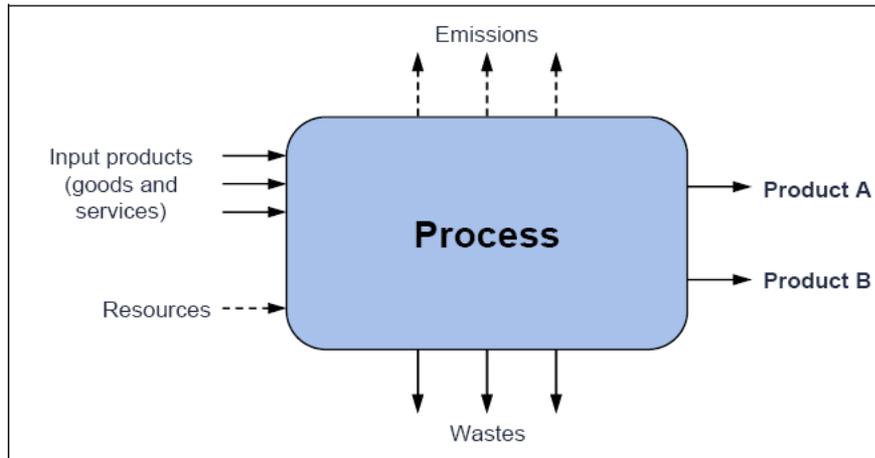


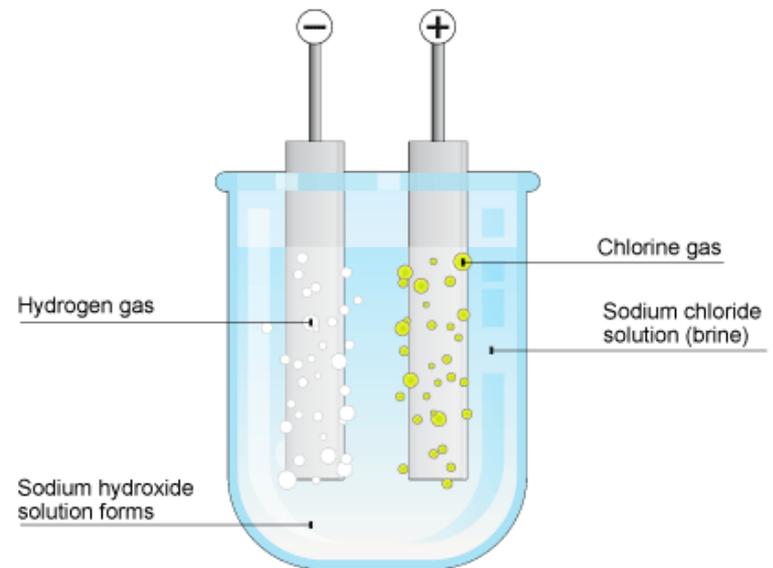
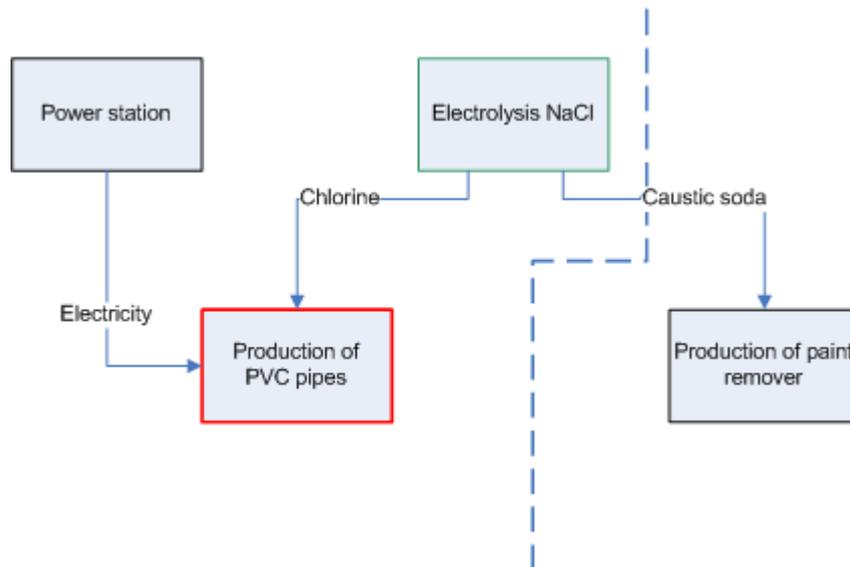
Figure 6 Multifunctional process with several input products and resources consumed and various wastes and emissions generated as well as providing the two co-products 1 and 2.

Source: JRC, 2010. ILCD Handbook General Guide for Life Cycle Assessment-Detailed guidance, 1st edition. European Commission

- Multiple output processes (electrolysis; production of carbon black)
- Waste treatment processes (recycling and energy reclamation, end-of-life allocation)

Example of multiple output process

Example from chemical industry: PVC production from Cl_2



2 strategies to deal with allocation in your LCA model

1. Expand system boundary

- Make inventory of alternative process
- Subtract environmental impact of this process from main output

2. Divide impact over output products

- Use physical causality
- Use economic causality

| |
|-----------------|
| Cl ₂ |
| NaOH |
| H ₂ |

fictional allocation %

| Mass | Value |
|------|-------|
| 46% | 63% |
| 52% | 35% |
| 2% | 2% |

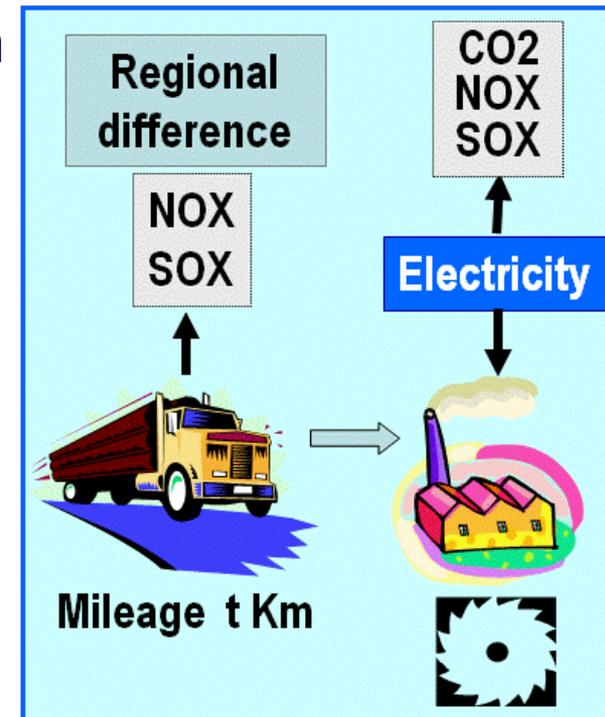
Other important issues

Describe time and geographical location

Important effects on:

- Transport model
- Electricity fuel mix.
- Level of technology
- Waste treatment.

Also important for impact assessment, especially for damage modelling.



Describe selection of impact calculation methods (Eco-indicator, IMPACT 2000, ReCiPe etc.)



Wrap up: Why is Goal and Scope important?

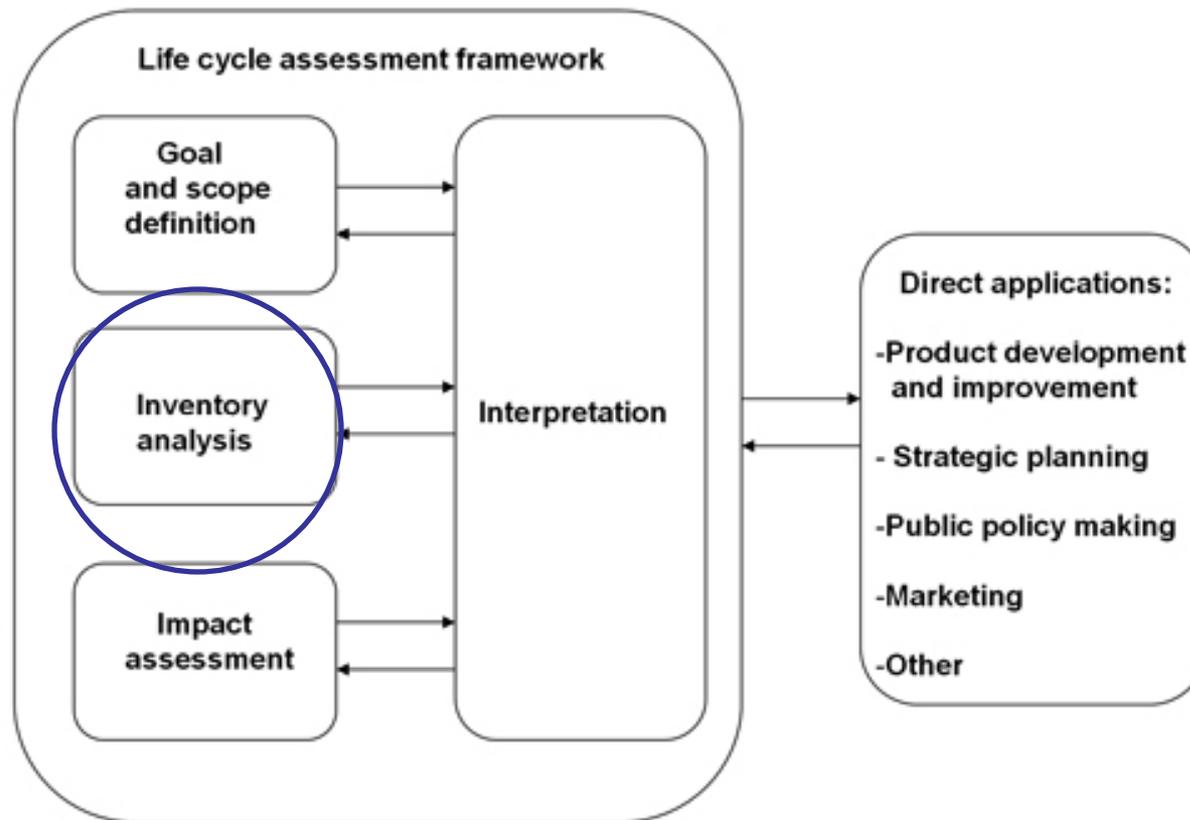
During the data collection for the model:

- *Guidance in data collection phase.*
- *Communication with data providers.*
- *Define and manage data quality.*

Afterwards:

- *Explain how choices are made*

LCA framework





Data Inventory

Data inventory is also called Life Cycle Inventory (LCI)

Data collection is determined by your goal and scope

What is the uncertainty of data?

What is your time and budget to collect data?

Maybe you need to review your initial Goal and Scope...

Initial decisions are not practicable

Too ambitious for the budget

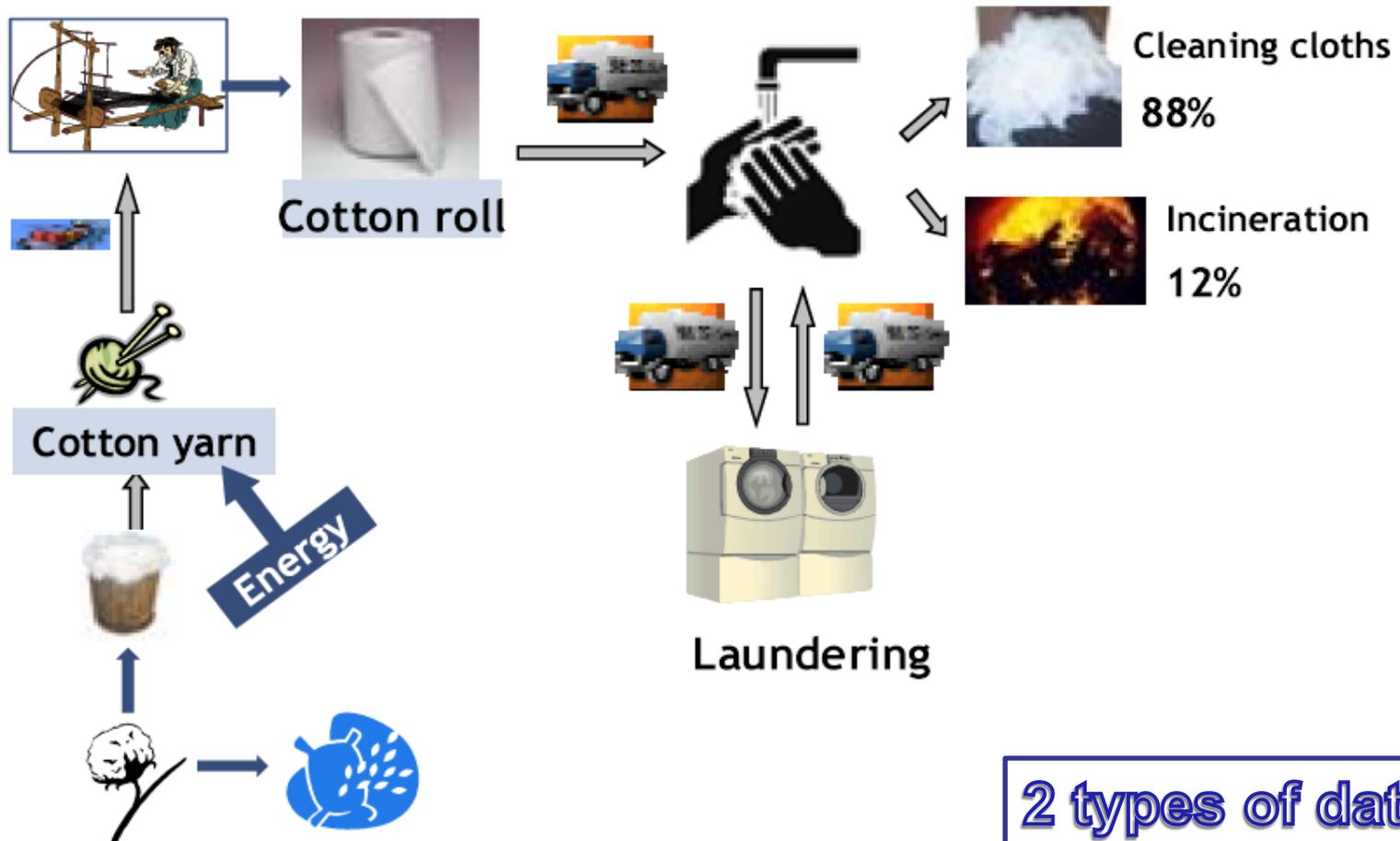
What do you do during the Inventory step?

- Compiling and quantifying of inputs and outputs
- Collecting of data, determination of total emissions and resource use
- Detailed defining of product system and economy-environment boundary. Only data collection for processes that are controlled by human beings (economic processes). Examples: coal mining, electricity production, controlled dumping of solid waste etc.
- Visualizing connected processes in product system
- Scaling of available technical data (e.g. from data libraries) to functional unit
- Aggregating the inputs and outputs in an Inventory Table

Difficulties in finding the right data...

- **Data availability and quality**
 - Data rarely available, usually special data gathering studies needed
 - Measurement procedures rarely standardized
- **Geographic variations**
 - quality of raw materials/energy sources
 - production methods
 - relevant environmental impacts
- **Technology**
 - Which type of electricity production?
 - Salt Electrolysis with Mercury or Membrane process?
 - Oldest, average or modern Waste Incineration Plant?

Data collection...



LCA methodology - Goal and Scope | Inventory | Impact Assessment | Interpretation

Collecting background data

Data on generic processes, materials, energy, transport, waste management systems

Databases with frequently used data are available (most OECD regions)

Available in data libraries: e.g.:

- ❑ Eco-invent v2. database: >4000 processes (including capital goods, well documented, background reports etc., for some processes even regional differences) www.ecoinvent.org
- ❑ Idemat 2008 (TU Delft)
- ❑ Many others from Japan, Australia, USA...

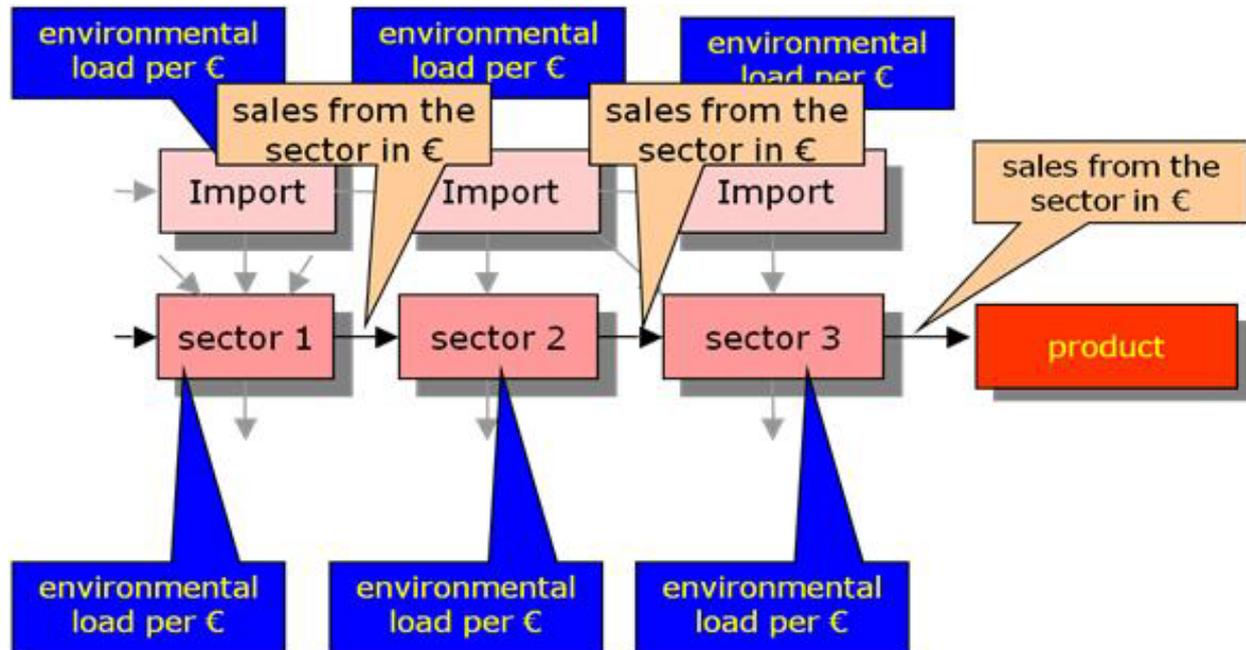


Collection foreground data

- Refers to processes that are of specific interest for the current LCA, like specific production processes
- Collect data from literature (papers) or from suppliers (reports of companies)
- When using questionnaires, check the correctness of the answers



Other data types: Regional Input-Output





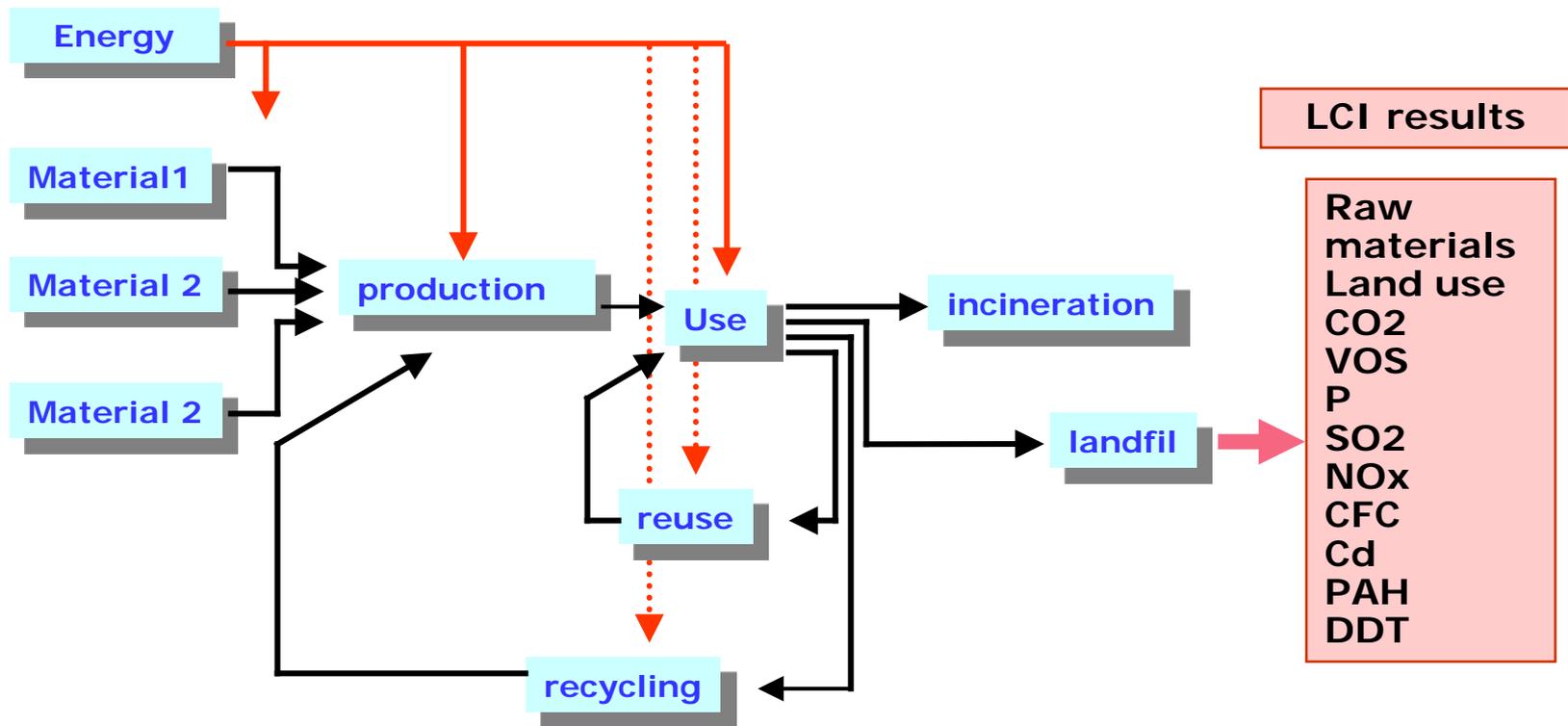
How to start with data collection?

Start with quick screening

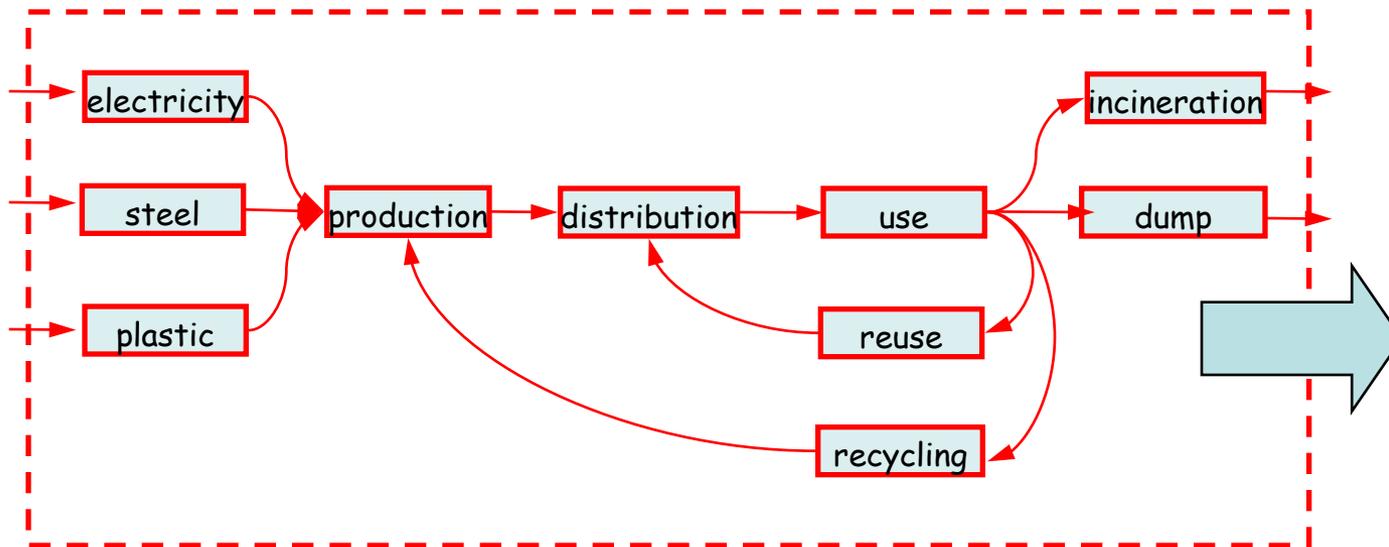
Use estimates

Use IO data if other data are not available

Organise the LCI results

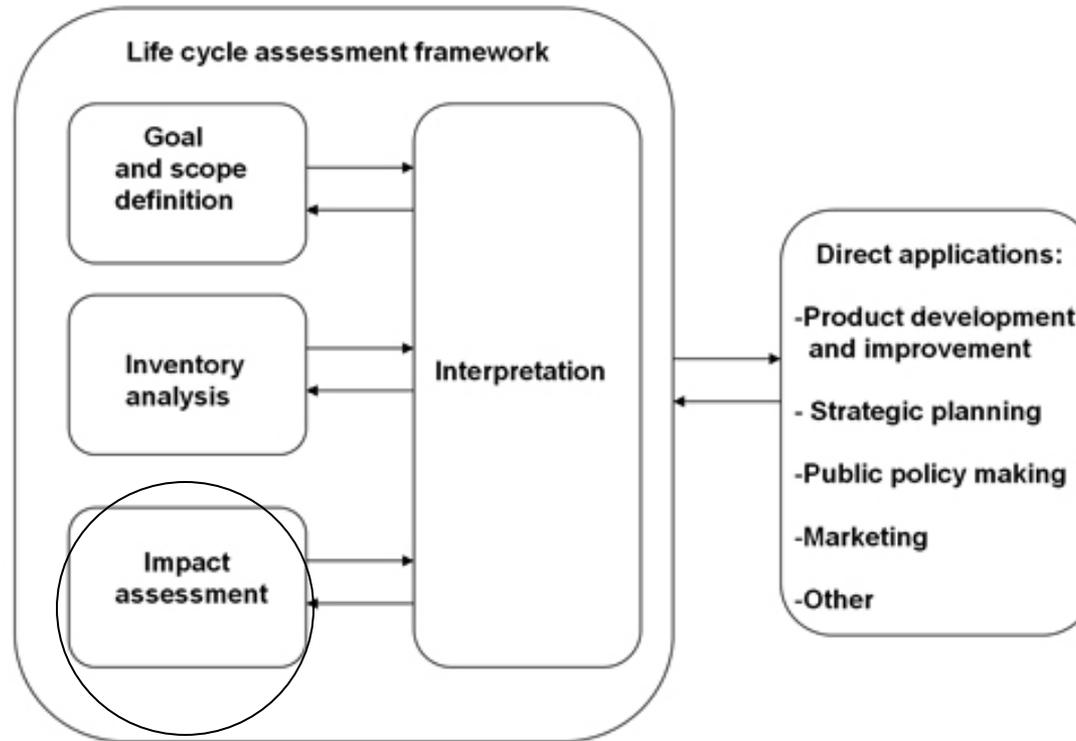


Example of Product system and Inventory Table



| LCI table with environmental interventions | |
|--|----------|
| Crude oil from earth | 40000 kg |
| CO2 to air | 3500 |
| SO2 to air | 20 kg |
| NOx to air | 100 kg |
| Cd to water | 5 g |
| PAH to water | 8 kg |
| Etc. | |

LCA framework



Life Cycle Impact Assessment (LCIA)

Impact Assessment (ISO)

Selection

- Impact categories
- Indicators
- Characterisation methods

Classification

- Assign interventions (LCI results) to impact categories

Characterisation

- Modelling of environmental mechanisms

Normalisation

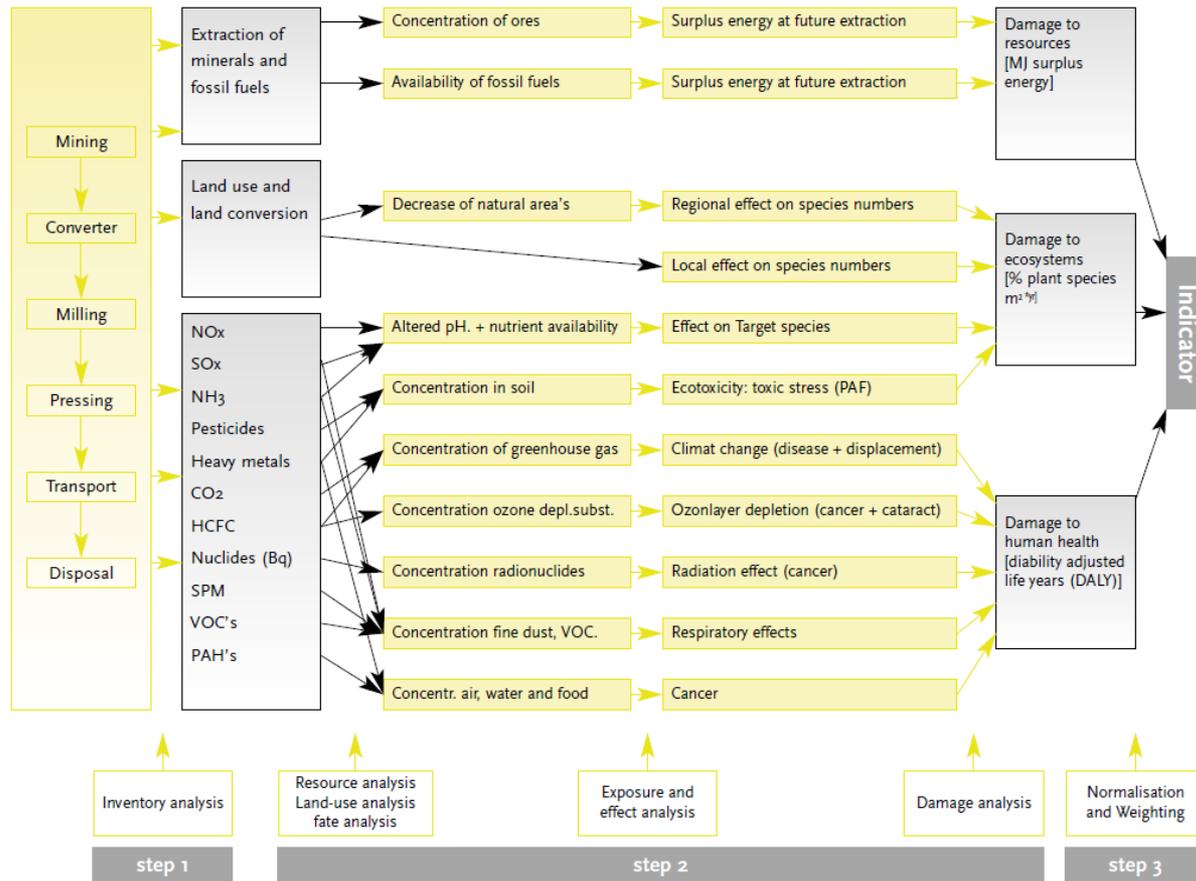
- Compare impact assessment results with an indicator

Weighting

- Rank , prioritize alternatives on the basis of relative importance of the impacts



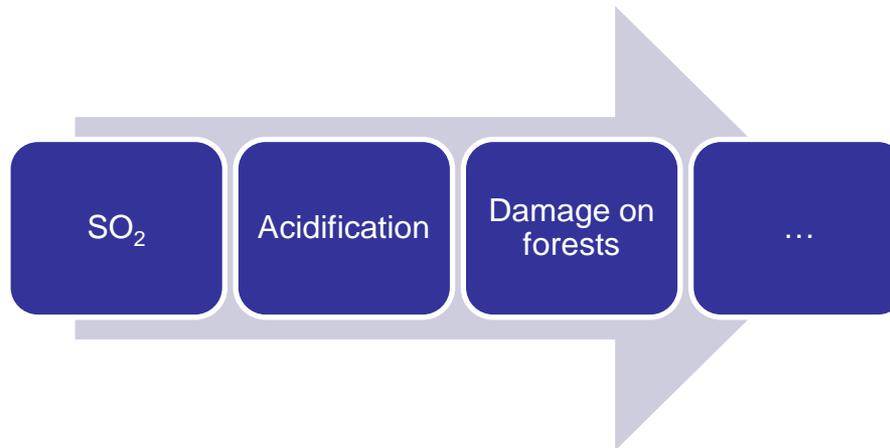
The Eco-indicator 99 damage model



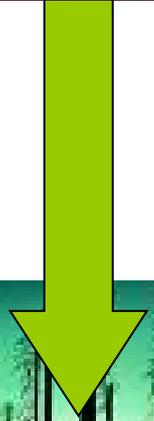
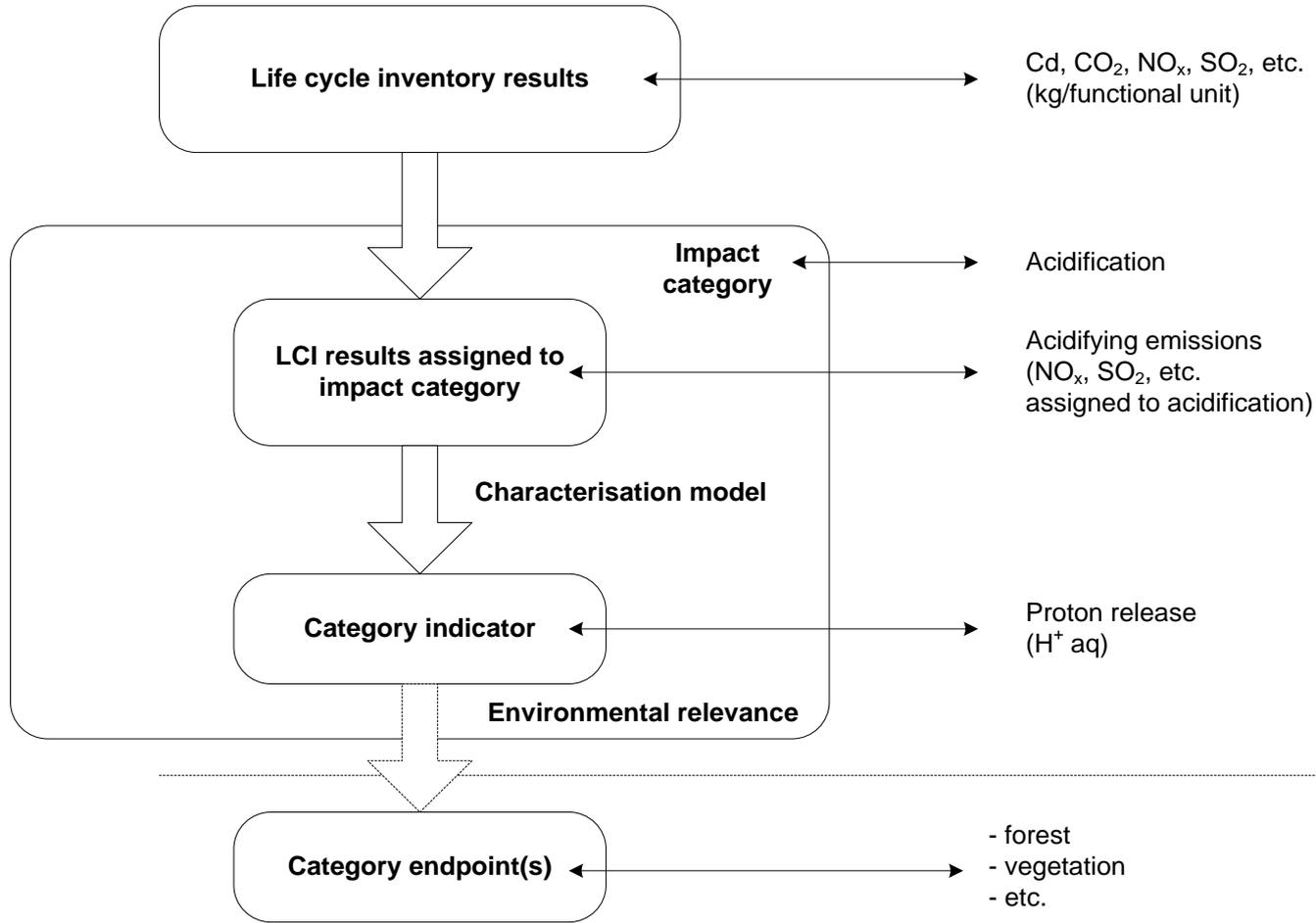
Source: VROM (2000), The Eco- Indicator 99 Manual for designers, Ministry of Housing , Spatial Planning and the Environment, The Netherlands

How can we define environmental *impact*?

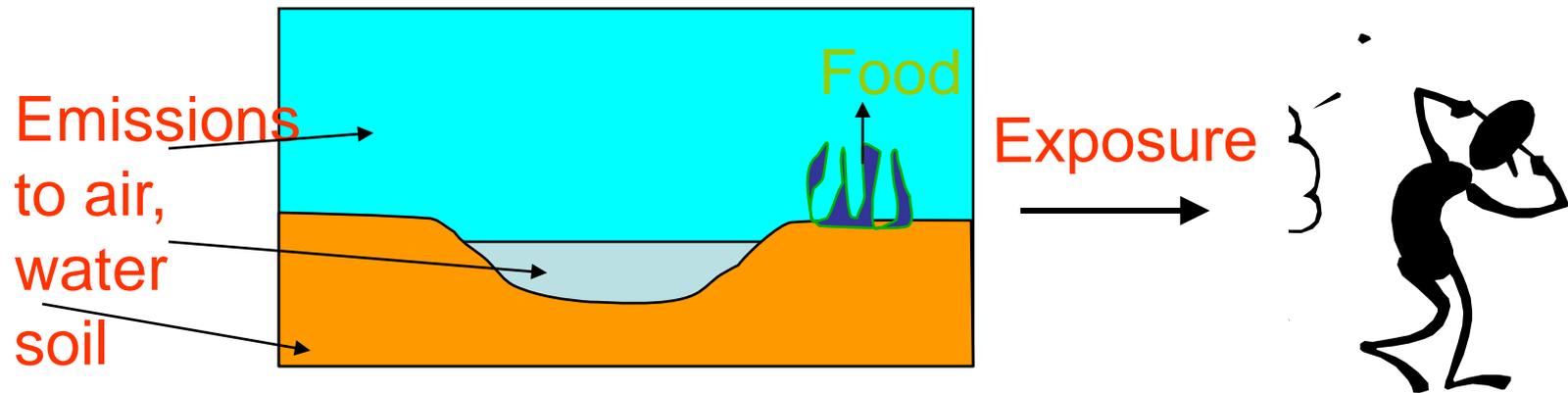
- ✓ Quantifiable, induced, (non) temporary modification within an environmental compartment (water, air, soil)
- ✓ Originates from activities in the antroposhere/ technosphere
- ✓ Determined by measurement of an indicator



Impact assessment model for ecological damage



Example for determining characterisation factors



Fate model

Fate and exposure models are used (by experts) to determine the fraction of an emission that is actually exposed to people or ecosystems.

Selection and classification

ISO definition: assignment of LCI results to impact categories

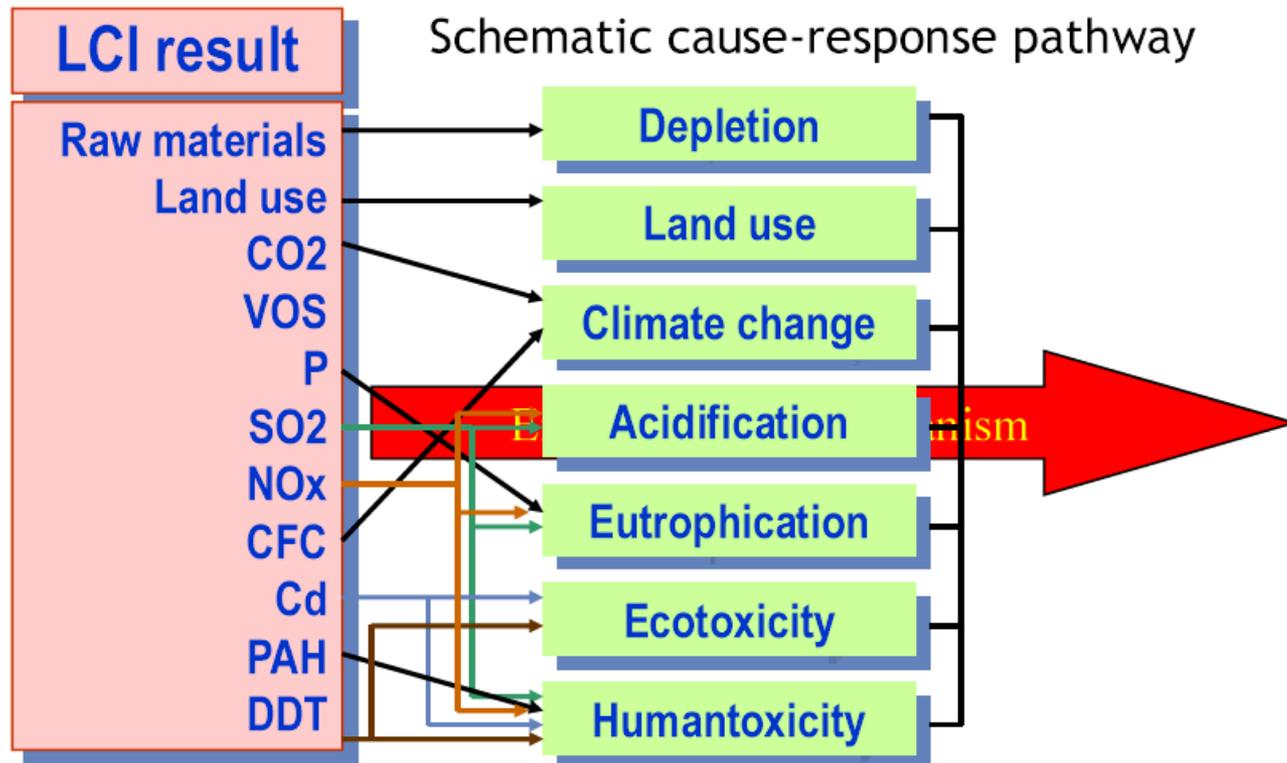
- LCA has essentially a flow character:
emissions/ resource extractions in kg per functional unit
- Impacts have therefore a similar character:
climate change/toxicity/depletion/etc. per functional unit
- Some impacts do not fit well. Extremely non-linear and path dependent impacts (like those related to biodiversity) cannot be included in LCA in an appropriate way

Example: CO₂ and CH₄ are assigned to climate change

Source: Heijungs, R. CML/UNEP LCA training kit



Selection, classification, characterisation models



Characterisation models

- ✓ Describes the causal connection between the environmental intervention (emissions, extractions etc.) and the change of its indicator of the assigned impact category
- ✓ These connections, like environmental mechanisms are subject of scientific research other than LCA
- ✓ LCA *uses* available characterisation methods
 - ✓ Eco-indicator 99
 - ✓ CML 92
 - ✓ Impact 2002+
 - ✓ IPCC 2007
 - ✓ Etc.



The principle of characterisation (1)

- CO₂ and CH₄ both contribute to climate change
- Global Warming Potential (GWP): measure for climate change in terms of radiative forcing of a mass-unit of greenhouse gas
- Example calculation:

- 5 kg CO₂
- 3 kg CH₄
- $1 \times 5 + 21 \times 3 = 68$
- 68 kg CO₂-eq

category indicator result

GWP = 21

GWP = 1

category indicator

characterisation factor

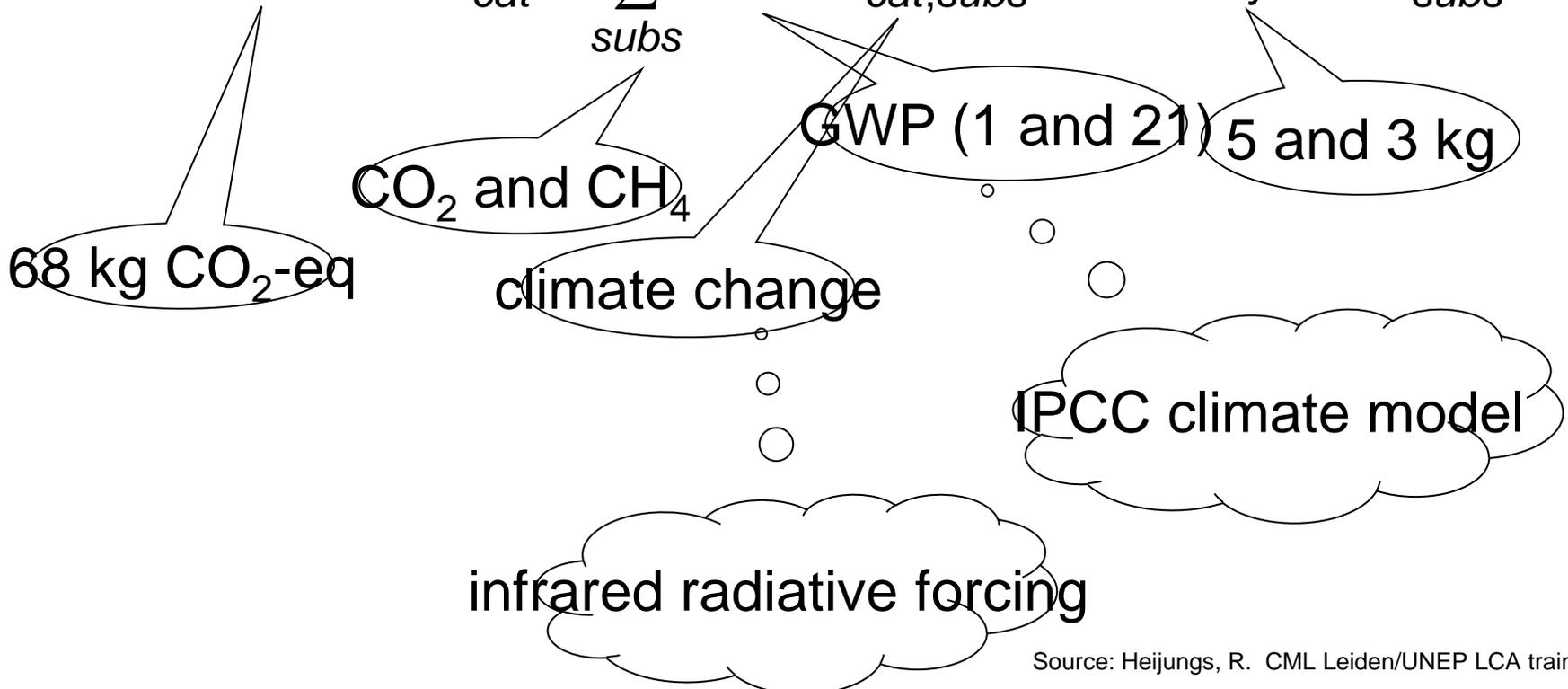
impact category

Source: Heijungs, R. CML Leiden/UNEP LCA training kit

The principle of characterisation (2)

- Generalisation by simple conversion and aggregation:

$$\text{IndicatorResult}_{cat} = \sum_{subs} \text{CharFact}_{cat,subs} \times \text{InventoryResult}_{subs}$$



Source: Heijungs, R. CML Leiden/UNEP LCA training kit

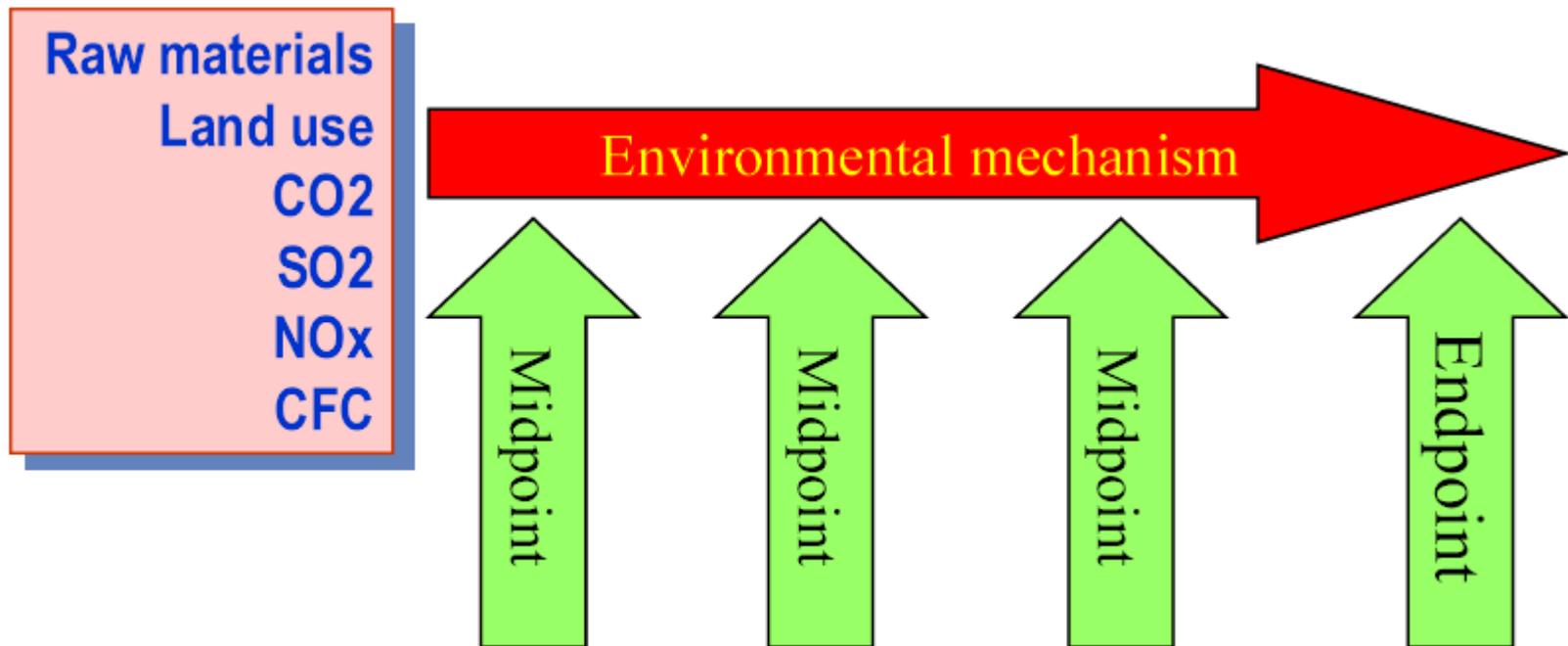
Midpoint and endpoint

Located differently along the 'cause-effect chain'

Midpoints is an interpretation of characterized results (threats):
e.g. toxic potential, ozone layer depletion, global warming effect, acidification (expressed in CO₂ or SO₂ eq. etc.)

Endpoints reflect ultimate 'damages' or 'issues of concern' (value changes), e.g. flooding, ecological quality, lost human lives (expressed in Disability Adjusted Life Years DALY, Potential Disappeared Fraction of plants PDF etc.)

Emissions, extractions etc. set off *chain effects*...



...in practice, we distinguish mid-point and end-point effects

Schematic steps from inventory to impact categories

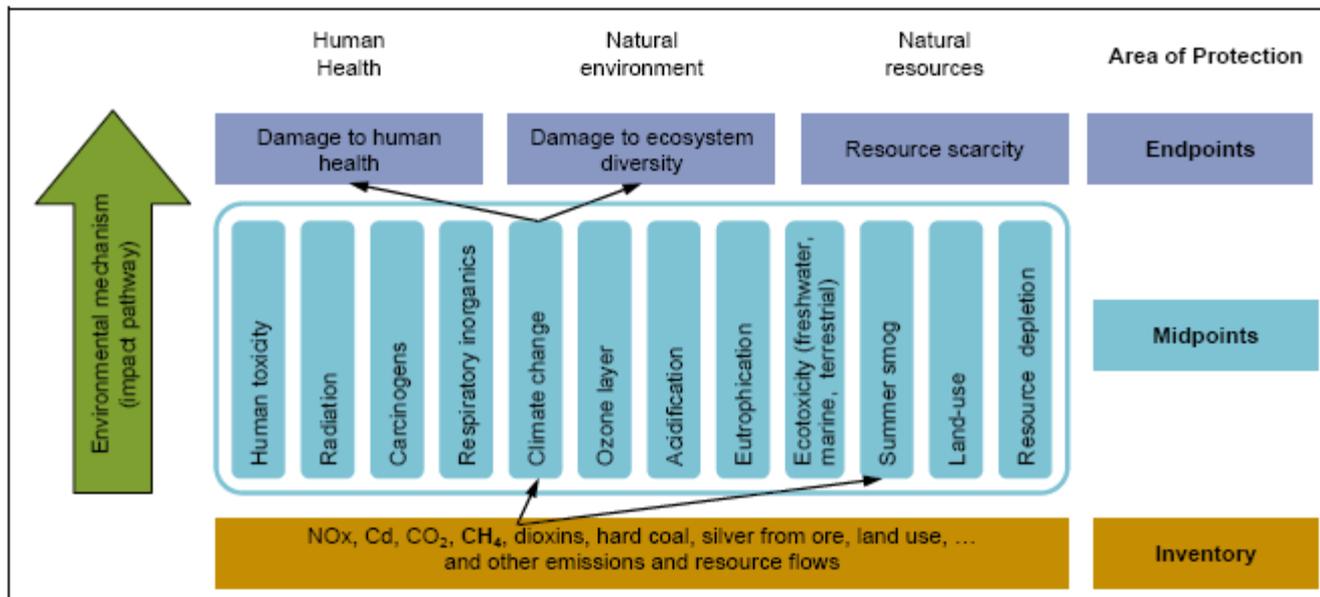
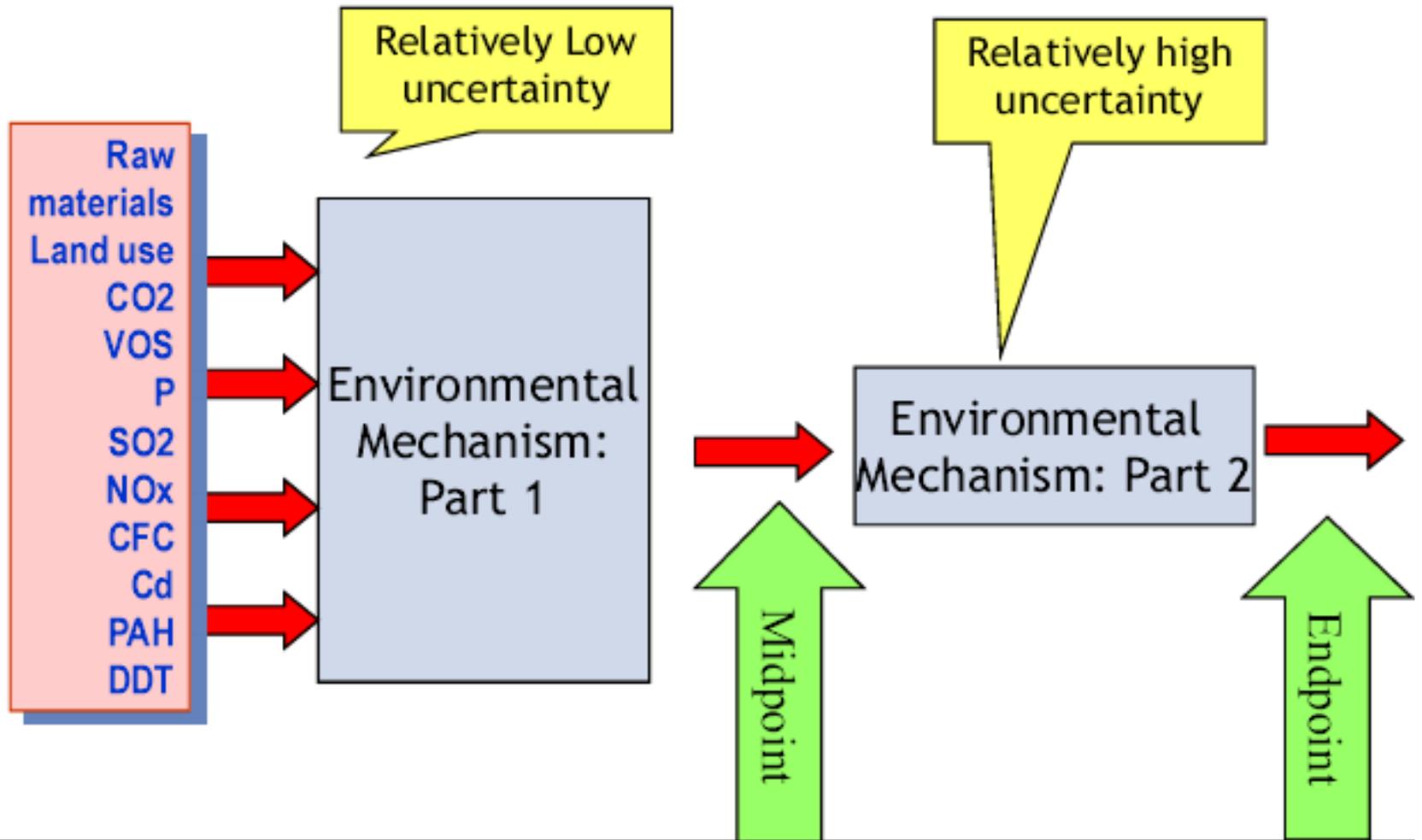
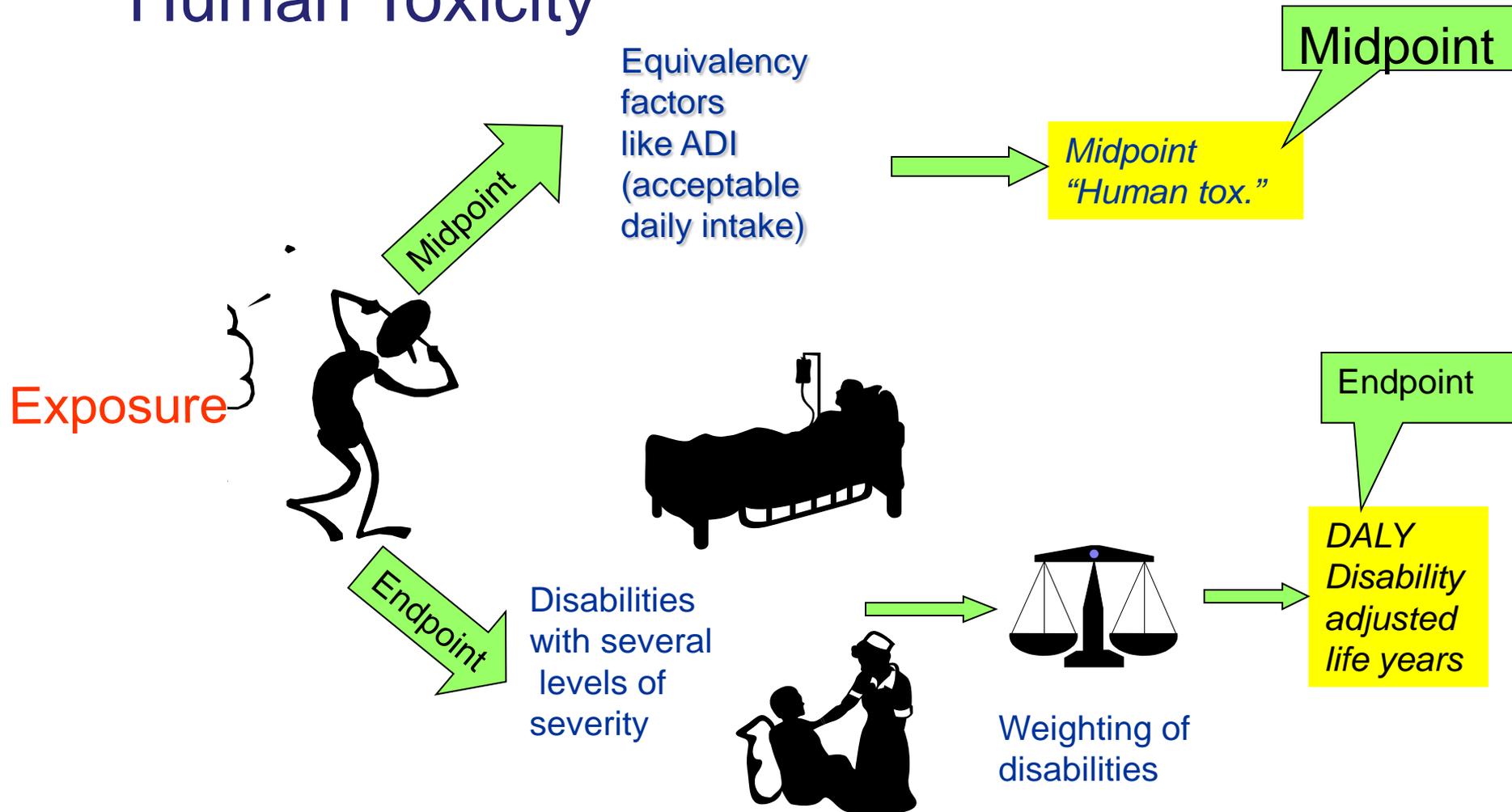


Figure 15 Life cycle impact assessment. Schematic steps from inventory to category endpoints. Note that normalisation and weighting are not shown and can start from either midpoints or endpoints.

Source: JRC, 2010. ILCD Handbook General Guide for Life Cycle Assessment-Detailed guidance, 1ste edition. European Commission, International Reference Life Cycle Data System ILCD



From exposure to midpoint and endpoint Human Toxicity



Classification/characterisation (midpoint)

| LCI result | Climate change | Acidification | Human tox. |
|-----------------------------|----------------|---------------|-----------------------------|
| 1000 gr CO ₂ | x 1 = 1000 | | |
| 10 gr. CH ₄ | x 21 = 210 | | |
| 10 gr. SO ₂ | | x 1 = 10 | x 1.2= 12 |
| 5 gr. NO _x | | x 0.7= 3.5 | x 0.78= 3.9 |
| 10 ⁻⁶ gr dioxine | | | x 3.3x10 ⁶ = 3.3 |
| Total | 1210 | 13.5 | 19.4 |

CO₂ eq.

SO₂ eq.

Human
Toxicity
Potential

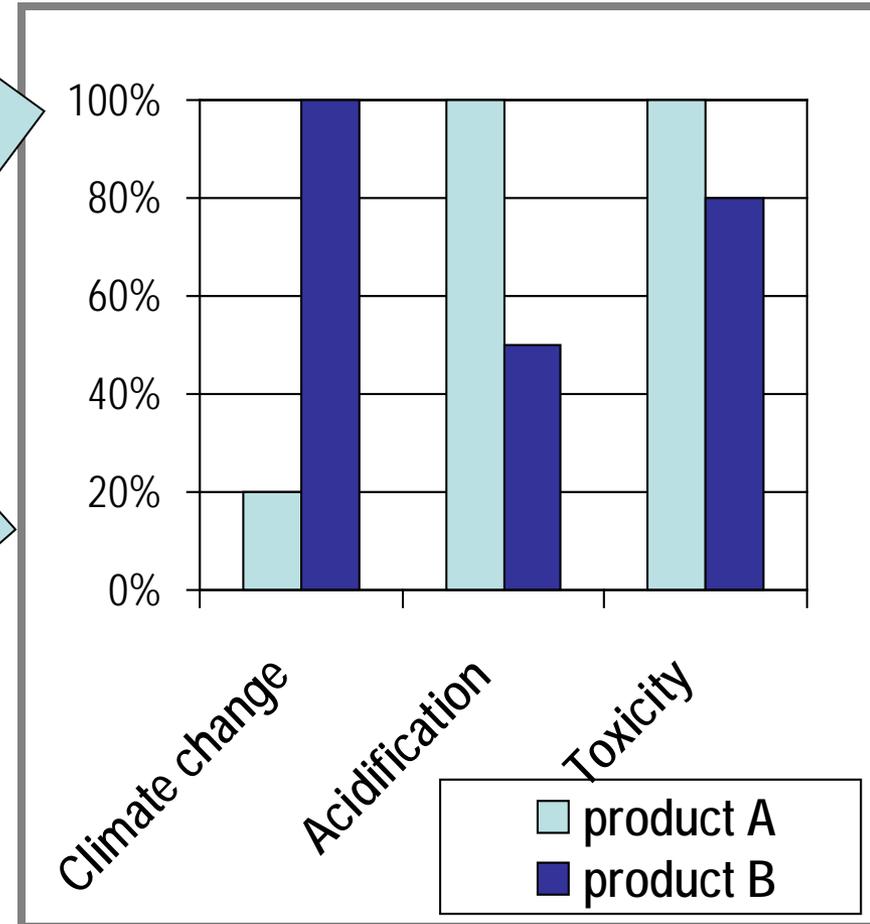


Result of classification using just three indicators

Scores are plotted as percentage; highest score is set to 100%.

Is product A preferable over product B?

- Does 100% refer to high or low emissions?.
- Is climate change more important?



Normalisation, weighing: optional steps (ISO)

- ✓ Compares impact category results with a reference (normal value)
 - ✓ Divide each indicator by a reference value:
 - ✓ To find out if 100% refers to high or low emission.
 - ✓ to get a dimensionless score (as each indicator is divided by a parameter with the same unit).
 - ✓ Useful references: average yearly load of a citizen.
- Relative importance of impact categories visible
 - Relative env. impact of life cycle compared to total env. loads in the region

Normalisation

Aim: better understand the relative magnitude for each indicator results of the product system under study.

- checking for inconsistencies
- providing and communicating information on the relative significance of the indicator results
- preparing for additional procedures



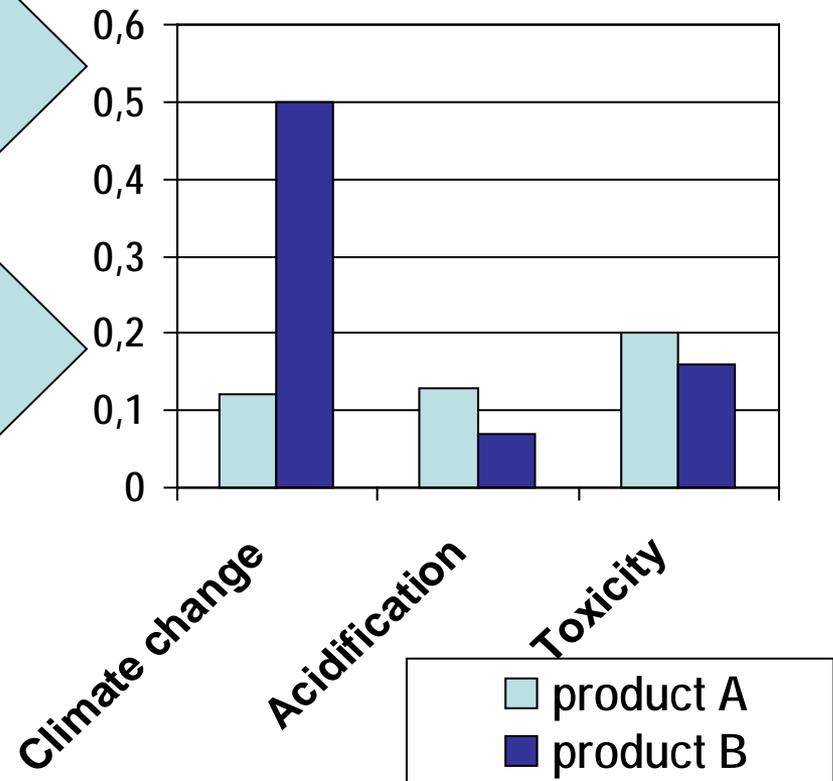
Normalisation (2)

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| 10 ⁻⁶ gr dioxine | | | x 3.3x10 ⁶ = 3.3 |
| Total | 1210 | 13.5 | 19.4 |
| Reference (approx.) | 10.000 | 100 | 100 |
| Normalised | 0.12 | 0.13 | 0.2 |

Result of normalisation using just three indicators

Scores are plotted dimensionless numbers

Apparently contribution to climate change is relatively high.



*But: high score is not the same as 'important'...
Weighting is still needed.*

Weighting

ISO definition: converting and possibly aggregating indicator results across impact categories using numerical factors

- based on value-choices
- ISO: “weighting shall not be used for comparative assertions disclosed to the public”

The debate around weighting

- Controversial because of subjective choices
- Implies environmental impact categories are interchangeable
- According to ISO 14042:
 - *Classification and characterisation is an obligatory step.*
 - *Normalisation is an optional step.*
 - *Weighting is only permitted for internal decision making, and not for comparison of products to the public.*
- Recent developments on impact assessment focus on solving the weighting problem.



Interpretation

- Compare LCA results with your initial question
- To interpret an LCA, you must analyse the goal and scope:
 - Are the general assumptions reasonable?
 - Are important decisions on allocation and boundaries justified (sensitivity analysis)?
 - Is the functional unit well chosen?
 - How about the scaling factors
 - Is all according to ISO 14040 and up?
- Has a peer review been conducted?



Sensitivity analysis

- The impact of important choices or assumptions need to be analysed.
 - *What if other allocations are applied.*
 - *What if other boundaries are applied.*
 - *What if other impact assessment is used.*
 - By recalculating the LCA with other assumptions, we can verify if the conclusions depend on assumptions.
- *If they do, this needs to be reported clearly*

Is the quality sufficient?

- Is the transparency of the data and the way data has been treated clear?
- Is the data sufficiently recent and based on reliable sources, and in line with “common sense”?
- Does the applied impact assessment method cover all significant impact categories or have important aspects been “forgotten”?



Always keep in mind...

- Results are valid for the underlying product system and boundaries of your LCA
- Be careful when making extrapolations
- Changes of consumer behaviour as a result of changes in the product are beyond the scope of the LCA study!



Closing remarks on LCA

- LCA helps to identify processes and environmental impacts that are critical in product chains
- Goal and scope define the methodological choices needed
- Numerous applications: eco-design, process improvement, policy making, product oriented sustainability analysis
- Benefits and constraints: model projects lifecycle independently of location and time, data availability sometimes difficult, always cut-off in system boundaries
- Can be combined with other tools, like LCC, MFA
- Dedicated LCA software with predefined databases is available, e.g. Sima Pro, CMLCA (<http://www.cmlca.eu/>), Umberto
- Databases contain “background” data on commonly available processes, such as transport, electricity generation, basic materials etc.
- Impact assessment methods are usually included.
- See also UNEP LCA Training Kit and numerous other books on LCA